

MATERIALS USED IN SITONIT SEATING CHAIRS

MATERIAL	WHERE USED IN TASK, EXECUTIVE AND CONFERENCE CHAIRS	WHERE USED IN MULTIPURPOSE CHAIRS
Aluminum	Base, casting, arms, yoke	
Fabric	Seat, back	Seat, back
Leather	Seat, back	Seat, back
Nylon	Base, back, arms, arm supports	Base, seat, back, arms
Polypropylene	Shroud, upholstery substrate, back	Shroud, upholstery substrate, seat, back, arms
Polyurethane	Seat, back, armpads	Seat, back, armpads
Steel	Control, arms, back, yoke, cylinder, fasteners	Frame, arms, bracket, glides
Vinyl	Seat, back	Seat, back
Wood	Upholstery substrate	Upholstery substrate, tablet

DISASSEMBLY STEPS FOR TASK, EXECUTIVE AND CONFERENCE CHAIRS

Tools Required (varies by model)

- Flathead screwdriver
- Phillips screwdriver
- Mallet or hammer
- Pipe wrench
- Socket wrench or power driver with appropriate socket & driver bits
- Allen wrench or hex key
- Utility knife
- Staple Remover

The following steps may vary depending upon the features and mechanism of the chair.

1. Lay chair on its back. Remove the casters from the base using a flathead screwdriver.
2. Grasp the height adjustment cylinder with the pipe wrench and twist to dislodge the cylinder from the mechanism.
3. While holding the base, strike the bottom of the cylinder with the mallet or hammer until the cylinder separates from the base.
4. If applicable, remove the foot ring from the cylinder.
5. Using the appropriate tools, remove the back from the mechanism or seat.
6. If a control cover is present, remove it by taking out the visible fasteners and prying off.
7. Remove the screws holding the mechanism.
8. Remove the screws holding the arms.
9. Disassemble arms by removing visible fasteners from the pads.
10. If the back is made of two mated upholstered assemblies, pry them apart using the flathead screwdriver.
11. Remove all visible fasteners.
12. Use the utility knife to cut the upholstery material from the seat and back.
13. Separate the foam from the substrate.

Sort the disassembled elements by material type and recycle or dispose of responsibly.

DISASSEMBLY STEPS FOR MULTIPURPOSE CHAIRS

Tools Required (varies by model)

- Flathead screwdriver
- Phillips screwdriver
- Mallet or hammer
- Pipe wrench
- Socket wrench or power driver with appropriate socket & driver bits
- Allen wrench or hex key
- Utility knife
- Pliers
- Staple Remover

The following steps may vary depending upon the features of the chair.

1. Lay chair on its back. Remove the casters or glides using a flathead screwdriver and pliers.
2. If there is a stacking pan remove it by taking out all visible fasteners or prying it off with a screwdriver.
3. Remove miscellaneous covers by taking out visible fasteners and prying them off.
4. Remove the arms using the appropriate tools.
5. Disassemble arms by removing visible fasteners from the pads.
6. Remove all visible fasteners to release seat from frame.
7. Remove plastic backs by taking out all visible fasteners and striking with the mallet if required.
8. If the back is made of two mated upholstered assemblies, pry them apart using the flathead screwdriver and remove all visible fasteners.
9. Use the utility knife to cut the upholstery material from the seat and back.
10. Separate the foam from the substrate.

Sort the disassembled elements by material type and recycle or dispose of responsibly.